HOW TO APPLY FOIL

For both the air operated CHE-2800Q and manually operated CHE 2400Q

These instructions are specific to First Edition Screenprinting transfers using the Cliff Hix CHE 2400Q and CHE 2800.

Want to make your cold peel transfer even cooler? Add a foil overlay!

1. Place a cold peel transferred garment on the lower platen, and then place a sheet of transfer foil over the cold peel transfer, shiny side up.

   (Temperature remains at 375° and pressure remains at 60 lbs.)

2. Cover the foil with a cover sheet.

   (Use a Teflon® sheet or slip sheet)

3. Set the timer to 5 seconds.
4. Pull the top platen down and apply pressure.

5. When the timing cycle is complete the top platen will automatically release.

(Manually pull the platen up on the 2400)

DO NOT REMOVE THE COVER SHEET.

6. Place the “Chiller” over the cover sheet for 2-3 seconds.

7. Remove “Chiller” and then remove cover sheet.

DO NOT REMOVE FOIL!
8. Place “Chiller” on foil for 4-5 secs.

9. Remove “Chiller” and then peel foil in one smooth motion.

10. Remove garment

Congratulations! You’ve more than doubled your profit margin over an unadorned cold peel transfer!

Note: Let garments cool before stacking.

Helpful hints:
• Foil is more fragile than the cold peel transfer.
• Order cold peel transfers in a base color close to the selected foil: i.e. . Gold Shimmer cold peel under Gold Foil

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