

HOW TO APPLY HOT PEEL TRANSFERS

On the manually operated CHE-2400Q

These instructions are specific to First Edition Screenprinting transfers using the CHE-2400Q HTM.

Hot Peel transfers are screen printed transfers that peel 5 seconds following application. They are First Edition's most popularly requested transfer because of the fast application time and the "softer hand feel" on the garment and are best suited for light colored garments. Many hot peels will cover on dark garments; however, if you are concerned with coverage, consult with a First Edition Customer Service Representative to help select the transfer type and colors best suited for your orders.



Note: Hot Peel Transfers leave ink residue on the transfer following application because they split the ink. Therefore, **DO NOT REUSE THE TRANSFER**. Applying Hot Peel transfers using the manually operated CHE-2400Q Splitter™ is quick and easy. Just follow these simple guidelines.

SETUP For The CHE-2400Q HTM

1. Set the timer to 15 seconds.

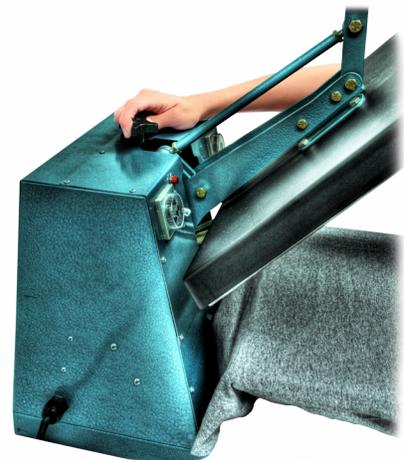


TIMER CONTROL



2. Set the pressure to heavy: (*instructions A thru E*)
 - A. Split the garment onto the lower platen.

- B. Keep the upper platen open and loosen pressure by turning the pressure knob **counterclockwise** - NO MORE THAN 2 TURNS.

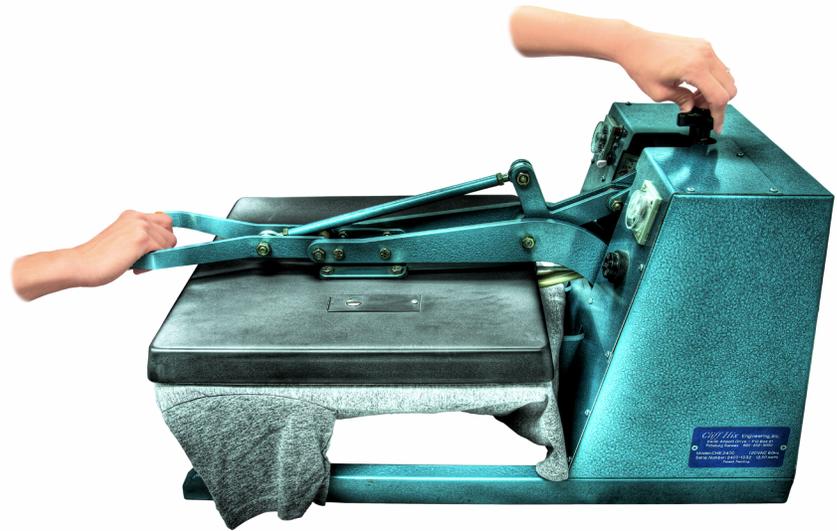




C. Close the upper platen and check that there is no pressure on the shirt.

(The shirt should move freely under the closed platen.)

D. With the upper platen still closed, turn the pressure knob **clockwise** until the knob is tight.



E. Raise the upper platen and turn the pressure knob **clockwise** an additional $\frac{1}{2}$ turn more.

Pressure on the 2400 is now set for the garment you will be printing.

NOTE: If you change to a garment with a different thickness you must reset the pressure. Also, if you change to a transfer requiring light to medium pressure, you must reset the pressure on the HTM.

3. Set the temperature to 375 degrees.



TEMPERATURE CONTROL



4. Split a garment over the lower platen making sure it is wrinkle free and centered on the platen.

Preheating A Garment



5. CAUTION; ALWAYS PREHEAT THE FIRST GARMENT OF A RUN OR WHENEVER YOU HAVE BEEN AWAY FROM THE MACHINE FOR MORE THAN A FEW MINUTES.

1. After the temperature has reached 375 degrees...

(see thermometer built into the front edge of the top platen)



THERMOMETER



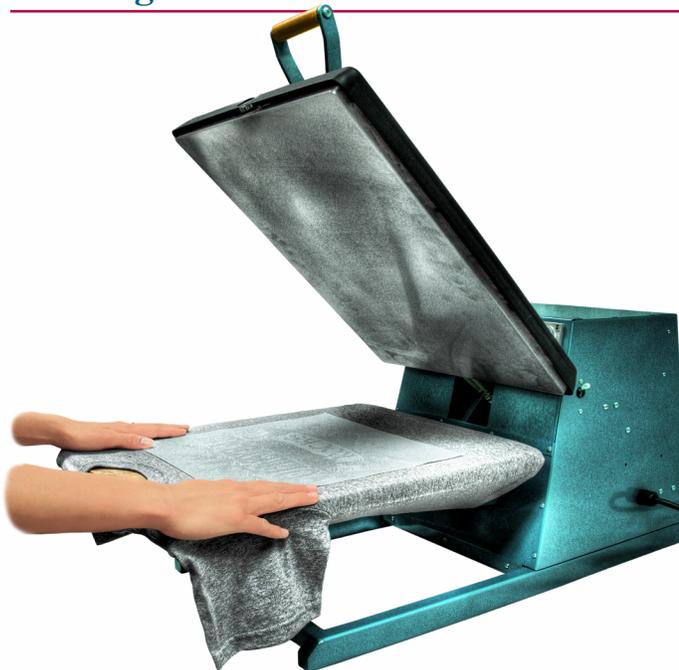
2. Lower the upper platen onto the garment for 4 to 5 seconds to preheat and then...

3. . . Lift the upper platen.

Note: It is recommended that you test a transfer of each order. FE provides an additional transfer with every order for this purpose.



Printing a Hot Peel Transfer



1. Once the initial garment has been preheated, place a transfer onto the garment and make sure it is properly positioned.

2. Pull the top platen down until it engages solidly with the lower platen and applies pressure.



3. When the timing cycle is complete raise the top platen. Once the upper platen is in the up position, let the transfer rest for 5 seconds and peel in one smooth motion.

(At this point if you wish to add rhinestones, leave the garment on the platen and follow the “HOW TO APPLY RHINESTONES TO HOT PEELS” INSTRUCTIONS.)

Otherwise . . .

4. Remove garment.

Note: Let garments cool before stacking.



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