How to apply hot peel transfers

On the Air Operated CHE-2800Q

These instructions are specific to First Edition Screenprinting transfers using the Cliff Hix CHE 2800Q.

Hot peel transfers are screen printed transfers that peel 5 seconds following application. They are the most popular type of transfer because of fast application time and “soft hand” feel on the garment and are best suited for light colored garments. Many hot peel transfer colors will cover on dark garments; however if you are concerned with coverage, consult with a First Edition Customer Service Representative to help select the transfer type and colors best suited for your order.

Note: Hot Peel transfers leave ink residue on the transfer because they split the ink. Therefore, DO NOT REUSE THE TRANSFER.

Applying Hot Peel transfers on the Air Operated CHE-2800Q Splitter™ is quick and easy. Just follow these simple guidelines:

**SETUP for the CHE-2800Q HTM**

Going left to right across the instrument panel ...

1. Set the pressure to 60 lbs. (Heavy pressure for Hot Peels)

2. Set the temperature to 375 degrees.

3. Set the timer to 15 seconds.

4. Split your garment over the lower platen making sure it is free of wrinkles and centered on the platen.
Pre-Heating a Garment

5. CAUTION: ALWAYS PREHEAT THE FIRST GARMENT OF A RUN OR WHEN YOU HAVE BEEN AWAY FROM THE MACHINE FOR MORE THAN A FEW MINUTES!

1. After the temperature has reached 375° . . .
   (see thermometer built into the edge of the top platen)

2. . . Lower the upper platen onto the garment for 4 to 5 seconds for pre-heating and then . . .

3. . . Use the release mouse.

   Note: It is recommended that you test a transfer on each order. FE provides an additional transfer with every order for this purpose.

Printing a Hot Peel Transfer

1. Now that the first garment has been preheated, place the transfer onto the garment, making sure it is properly positioned.
2. Pull the upper platen down until it engages with the lower platen and applies pressure.

3. When the timing cycle is complete the top platen will release automatically. Once the top platen is in the up position, let the transfer rest for 5 seconds and peel in one smooth motion.

(At this point, if you wish to add rhinestones, leave the garment on the platen and follow the “HOW TO APPLY RHINESTONES TO HOT PEEL” INSTRUCTIONS.)

Otherwise . . .

9. Remove garment.

Note: Let garments cool before stacking.

For more information contact:
First-Edition, a division of Cliff Hix Engineering
phone: 800-872-6760
www.hixfe.com email: sales@hixfe.com