HOW TO APPLY RHINESTONES
For both the air operated CHE-2800Q and manually operated CHE 2400Q

These instructions are specific to First Edition Screenprinting transfers using the Cliff Hix CHE 2400Q and CHE 2800Q.

Now that you’ve mastered hot peel transfers, want to add even more profit margin to your sales? Then you need to learn how to add rhinestones.

As soon as you’ve finished applying a hot split transfer you are ready to apply rhinestones.

Note: example demo’s random rhinestones.

1. Peel backing from random rhinestone sheet and place over previously applied hot peel.

   (See manufacturer’s instructions for time, temperature and pressure)

   FE uses the following settings for random rhinestones
   A. Light pressure
   B. 17 seconds
   C. Rest or chill rhinestones 2 seconds

2. Center and place the rhinestone sheet over the applied hot peel transfer.

3. Cover the rhinestone sheet and garment with a cover sheet.

   (Use a Teflon® sheet or slip sheet for a cover sheet)
4. Set the timer to 17 seconds.

5. Pull the top platen down and apply pressure.

6. When the timing cycle is complete the top platen will rise.
   (Manually pull the platen up on the 2400Q)

   Once the top platen is clear, remove the cover sheet. Chill (or rest) the rhinestone transfer for 2 seconds.

7. Remove the rhinestone adhesive backer sheet in one continuous motion.
8. Remove garment.

Congratulations! You’ve more than doubled your profit margin over an unadorned hot peel transfer!

Note: Let garments cool before stacking.